

Work Order ID 78166

78166

Page 1

January-02-12 8:12:50 AM

Item ID: D412-630-034 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli Access Step RH Folding
 Start Date: 02/01/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 31/01/2012 Req'd Qty: 4.00 ***4*** Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/01/02 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-630	Rev M								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & create labels per PPP D412-630-034 CHG003								
110		0.00							
110	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg D412-630 p.14								
	Coat all hardware with LPS3 rust inhibitor								
	A/R LPS3 batch: <u>M119317</u>								
	COAT exposed HARDWARE WITH LPS PROCYON								
	A/R LPS PROCYON BATCH: <u>M114596</u>								

Handwritten: JH de MLJ 12-2-13

Handwritten: 5/12/13

Handwritten: 5/12/13 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78166


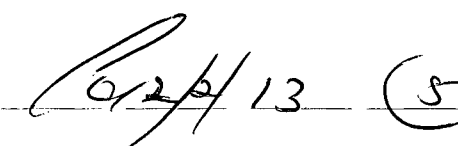

78166

Page 2

January-02-12 8:12:50 AM

Item ID: D412-630-034 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli Access Step RH Folding
 Start Date: 02/01/2012 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 31/01/2012 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							
130 *130* Packaging Packaging	Pick Kit Memo	0.00 0.00							
140 *140* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 78166

78166

Page 3

January-02-12 8:12:50 AM

Item ID: D412-630-034

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 31/01/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
150	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-630-034								
	Location: <u>W1</u>								
	PPP Rev: <u>A</u>								
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

12/2/14 (S)

12/2/15 (S)

12-02-14 (S)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:54 AM

Page 1

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-11-08 JLM
IPP rev B ecn1019, added D2807-041 EC verified by:DD
IPP rev :C 11.01.06 added route seq ID DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310C8 *AN310C8* Nut		Purchased	No			110	Each	22.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		22							
				118378		12							
				119324		10							
AN3C21A *AN3C21A* BOLT		Purchased	No			110	Each	86.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		86							
				109148		2							
				117514		34							
				119798		50							
AN8C16 *AN8C16* Bolt		Purchased	No			110	Each	26.0000	2	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST343		26							
				106066		2							
				118451		15							
				119324		9							

1120447 (12)
M111111111
1120447

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:54 AM

Page 2

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2012-107

Manufactured No

110 Each

41.0000

1

4

D2012-107

Clevis

**

Location

Loc Qty

Loc Code

ST004

41

71602

3

75057

38

D2803-042

Manufactured No

110 Each

4.0000

1

4

D2803-042

Bracket Assembly

**

Location

Loc Qty

Loc Code

ST149

4

75231

4

D2804-042

Manufactured No

110 Each

5.0000

1

4

D2804-042

Bracket Assembly

**

Location

Loc Qty

Loc Code

ST150

5

75095

2

76183

3

D2807-041

Manufactured No

110 Each

39.0000

2

8

D2807-041

Door prop

**

Location

Loc Qty

Loc Code

ST022

39

60540

2

68494

5

73030

10

73920

2

77152

20

GP 12/02/13

23

GP 12/02/13

B79185 (5X)

GP 12/02/13

B79182 (1X)

B79296 (4X)

GP 12/02/13

12810

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:54 AM

Page 3

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2813
D2813
Washer

Manufactured No

110 Each 17.0000 2 8

**

EP 12/02/13

Location

Loc Qty

Loc Code

ST023

17

69386

1

75025

16

10

D3395-1
D3395-1
Bushing

Manufactured No

110 Each 33.0000 4 16

**

EP 12/02/13

Location

Loc Qty

Loc Code

ST052

33

71563

33

20

D3562-042
D3562-042
Step Assembly, RH

Manufactured No

110 Each 0.0000 1 4

**

EP 12/02/13

MS21043-3
MS21043-3
Nut

Purchased No

110 Each 1,469.000 4 16

**

EP 12/02/13

Location

Loc Qty

Loc Code

FG

72

103691

72

ST300

750

119901

750

ST301

647

118077

2

118614

441

118686

30

119758

174

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 4

January-02-12 8:12:54 AM

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS24665-302

Purchased

No

110

Each

81.0000

2

8

MS24665-302

Cotter Pin

**

EP 12/02/15

Location

Loc Qty

Loc Code

ST309

81

117460

81

10

MS24693-C280

Purchased

No

110

Each

48.0000

2

8

MS24693-C280

Screw

**

EP 12/02/13

Location

Loc Qty

Loc Code

ST310

48

118612

48

10

NAS1515H3

Purchased

No

110

Each

67.0000

6

24

NAS1515H3

Washer

**

EP 12/02/13

Location

Loc Qty

Loc Code

ST277

67

116373

6

118078

6

118384

11

119438

44

30x M120518

NAS1515H5L

Purchased

No

110

Each

194.0000

4

16

***NAS1515H5L ***

WASHER

**

EP 12/02/13

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

154

118614

1

119902

153

20

January-02-12 8:12:54 AM

Shop Packet Print

Page 4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:54 AM

Page 5

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

NAS1515H8

Purchased

No

110

Each

139.0000

4

16

NAS1515H8

Washer

**

Handwritten: 12/02/13

Location

Loc Qty

Loc Code

ST277

139

111275

4

111411

135

AN44C7A

Purchased

No

130

Each

42.0000

1

AN44C7A

Eyebolt

**

Handwritten: 20, 45, 12/02/13

Location

Loc Qty

Loc Code

ST362

42

109013

2

111308

40

AN4C10A

Purchased

No

130

Each

50.0000

1

AN4C10A

Bolt

**

Handwritten: 119013 24, 111308 30, 12/02/13

Location

Loc Qty

Loc Code

ST356

50

112243

20

114523

30

AN4C15A

Purchased

No

130

Each

109.0000

2

AN4C15A

Bolt

**

Handwritten: 112243, 815, 12/2/13

Location

Loc Qty

Loc Code

ST358

109

115835

2

118628

7

118706

100

Handwritten: 118628 14, 118706 94

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 6

January-02-12 8:12:54 AM

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

AN4C6A

Purchased

No

130

Each

488.0000

-1-

45

AN4C6A

Bolt

**

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

484

116704

9

118983

75

119328

200

119749

200

119328

AN5C15A

Purchased

No

130

Each

66.0000

2

80

AN5C15A

Bolt

**

Location

Loc Qty

Loc Code

ST338

66

118191

3

118267

38

119749

25

118267

D2806-1

Manufactured

No

130

Each

14.0000

2

810

D2806-1

Bushing

**

Location

Loc Qty

Loc Code

ST022

14

75047

14

75047

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:54 AM

Page 7

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

D2806-3 Manufactured No

130 Each 27.0000 2 ~~70~~

**

D2806-3

Bushing

Location

Loc Qty

Loc Code

ST022

27

75046

15

76187

12

75046

D2810-5 Manufactured No

130 Each 7.0000 1 ~~40~~

**

D2810-5

Strut

Location

Loc Qty

Loc Code

ST265

7

52034

1

75077

6

75077

D3396-1 Manufactured No

130 Each 12.0000 2 ~~810~~

**

D3396-1

Spacer

Location

Loc Qty

Loc Code

ST052

12

75049

12

75049

MS21043-4 Purchased No

130 Each 1,275.000 4 ~~1620~~

**

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

470

118686

470

ST301

765

119309

269

119546

496

118686

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

January-02-12 8:12:54 AM

Page 8

Work Order ID: 78166

78166

Parent Item: D412-630-034

D412-630-034

Parent Item Name: Heli Access Step RH Folding

Start Date: 02/01/2012

Required Date: 31/01/2012

Start Qty: 4.00

Required Qty: 4.00

MS21043-5

Purchased

No

130

Each

603.0000

3

1215

MS21043-5

**

Nut

Location

Loc Qty

Loc Code

FG

20

101418

20

ST300

158

112314

158

ST301

425

116548

100

118159

100

119307

25

119537

200

112314

NAS1515H4

Purchased

No

130

Each

101.0000

7

2835

NAS1515H4

**

Washer

Location

Loc Qty

Loc Code

ST277

101

116169

3

117460

1

117735

3

118078

48

118612

46

118612

2835

NAS1515H5

Purchased

No

130

Each

109.0000

7

NAS1515H5

**

Washer

Location

Loc Qty

Loc Code

FG

40

103286

20

103691

20

ST277

69

103286

69

103286

January-02-12 8:12:54 AM

Shop Packet Print

Page 8

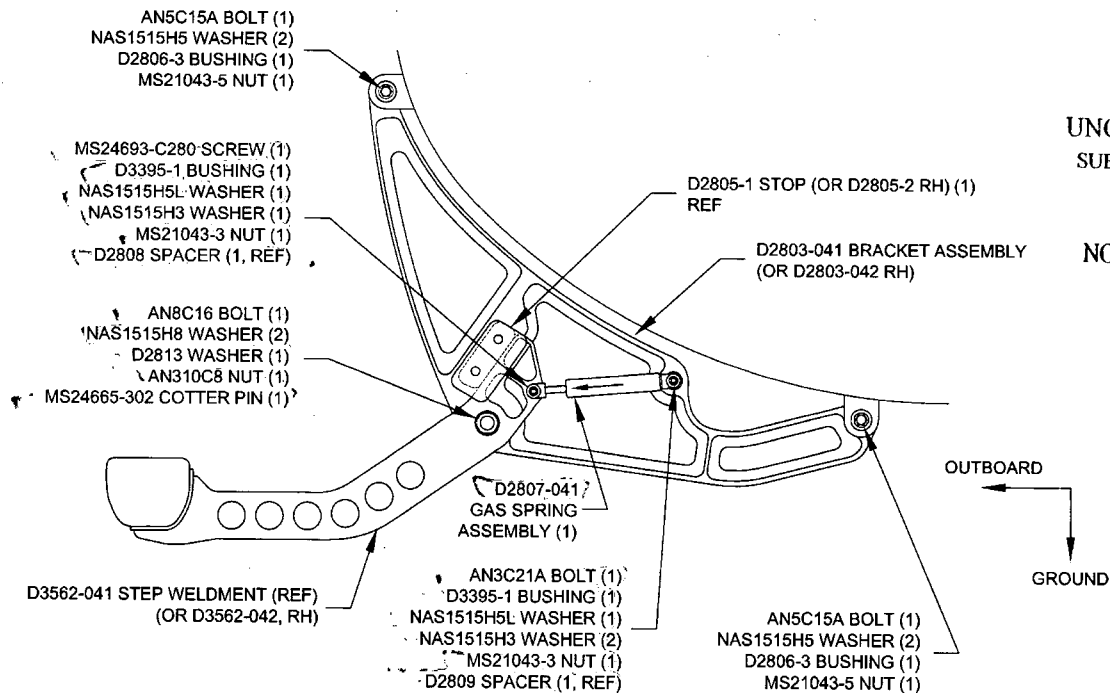
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

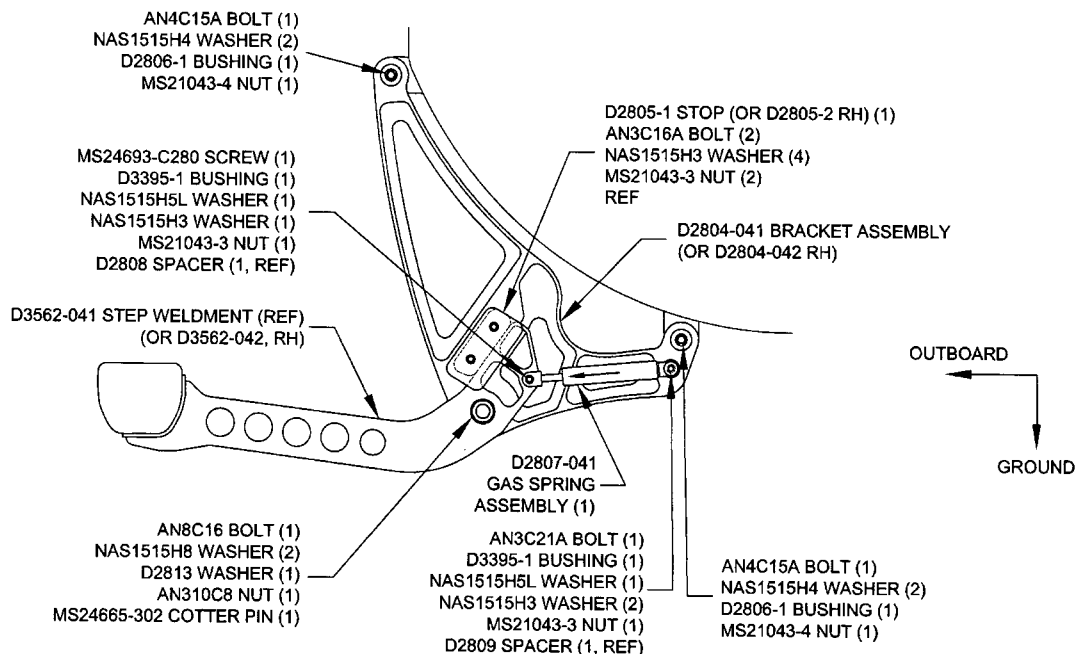
NOTE: Date & initial all entries

D412-630-033/-034 Heli-Access-Step™ Installation

SHORT
RETURN
ENGINEER
UNCONTROLLED
SUBJECT TO AMEND
WITHOUT
WORK

NO. 78166 M.L.J
12/01/02

**FIGURE 14 – STA 84.29 for D412-630-033/-034 Heli-Access-Step™ Installation
(View rotated 90° CW)**



**FIGURE 15 – STA 155.06 for D412-630-033/-034 Heli-Access-Step™ Installation
(View rotated 90° CW)**

• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **M**
Date: 08.12.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

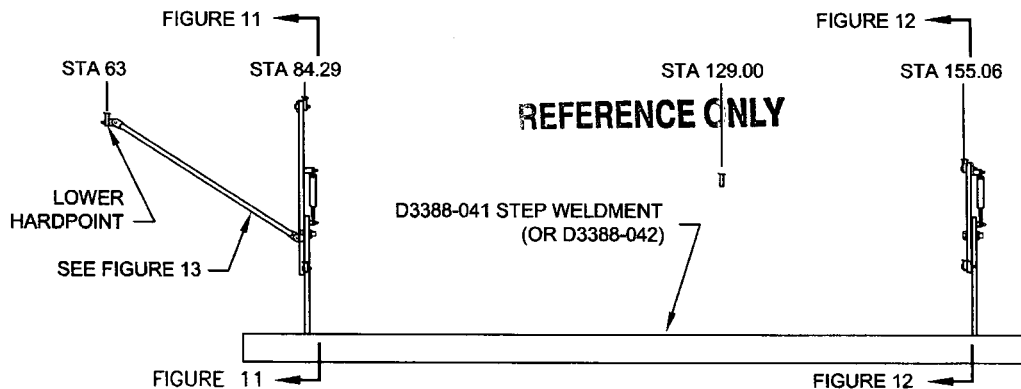
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

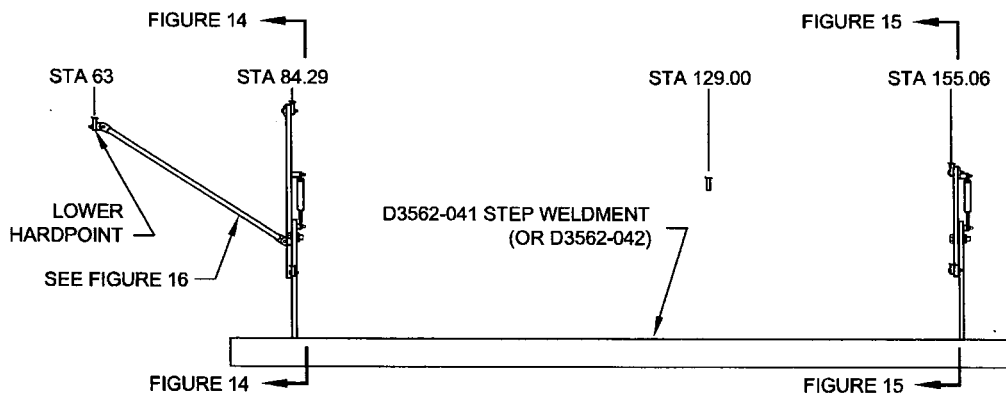
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-033 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-034 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN)
D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)

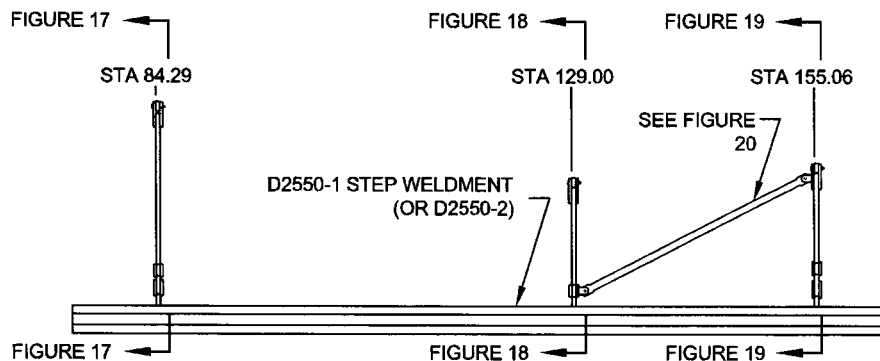


FIGURE 3 – D412-630 Heli-Access-Step™ Installations

• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **M**
 Date: 08.12.12

Qty -033	Qty -034	Qty -243	Qty -244	Part Number	Description
X				D412-630-033	HELI-ACCESS-STEP™ LH (FOLDING)
	X			D412-630-034	HELI-ACCESS-STEP™ RH (FOLDING)
1		X		D412-630-243	STEP ASSEMBLY LH
	1		X	D412-630-244	STEP ASSEMBLY RH
		1	1	D2012-107	CLEVIS
		1		D2803-041	STA 84 BRACKET ASSEMBLY LH
			1	D2803-042	STA 84 BRACKET ASSEMBLY RH
		1		D2804-041	STA 155 BRACKET ASSEMBLY LH
			1	D2804-042	STA 155 BRACKET ASSEMBLY RH
2	2			D2806-1	BUSHING
2	2			D2806-3	BUSHING
		2	2	D2807-041	GAS SPRING ASSEMBLY (WAS D2807)
1	1			D2810-5	STRUT
		2	2	D2813	WASHER
		1		D3562-041	STEP WELDMENT LH
			1	D3562-042	STEP WELDMENT RH
		4	4	D3395-1	BUSHING
2	2			D3396-1	SPACER
		2	2	AN3C21A	BOLT
1	1			AN4C6A	BOLT
1	1			AN4C10A	BOLT
2	2			AN4C15A	BOLT
1	1			AN44-C7A	EYEBOLT
2	2			AN5C15A	BOLT
		2	2	AN8C16	BOLT
		2	2	AN310C8	NUT
		2	2	MS24665-302	COTTER PIN (OR AN380C3-4)
		6	6	NAS1515H3	WASHER
7	7			NAS1515H4	WASHER
7	7			NAS1515H5	WASHER
		4	4	NAS1515H5L	WASHER
		4	4	NAS1515H8	WASHER
		4	4	MS21043-3	NUT
4	4			MS21043-4	NUT
3	3			MS21043-5	NUT
		2	2	MS24693-C280	SCREW (OR MS24694-C565)